

303 R.O.750"

Work Order ID 79087\*79087\*

Page 1

Thursday, January 19, 2012 1:37:44 PM

Item ID: D3403-5

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 1/19/2012 Start Qty: 36.00

\*36\*

Cust Item ID:

Required Date: 1/23/2012 Req'd Qty: 36.00

\*36\*

Customer:

Reference:

Approvals: Process Plan: mfDate: 12-01-19 Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3403

D

100

0.00

\*100\*

Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA925 &amp; Dwg D3403

Folio Rev: 1/1Dwg Rev: D

2-Deburr

36

0

P.L.L. 12/01/20

110

0.00

\*110\*

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

36

0

P.L.L. 12/01/20

120

0.00

\*120\*

QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

D.A. 12/01/20

36

0

# Work Order ID 79087

\*79087\*

Page 2

Thursday, January 19, 2012 1:37:44 PM

Item ID: D3403-5

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 1/19/2012 Start Qty: 36.00

\*36\*

Cust Item ID:

Required Date: 1/23/2012 Req'd Qty: 36.00

\*36\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: ST42

0.00

\*130\*

Packaging

Memo

0.00

Packaging

(36x)

SP 12-01-23

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

12/1/23

12-01-23

# Picklist Print

Thursday, January 19, 2012 1:37:43 PM

Page 1

Work Order ID: 79087

Parent Item: D3403-5

Parent Item Name: Bushing

Start Date: 1/19/2012

Required Date: 1/23/2012

Start Qty: 36.00

Required Qty: 36.00

Comments: IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M303R0.750

303 Round Bar 0.750

Purchased

No

100

f

127.5530

0.25

9.4736842

7.916

SL 12/01/20

Location

Loc Qty

Loc Code

MAT028

127.553

117328

13.242

117798

4.004

118509

4.08

119346

1.145

120145

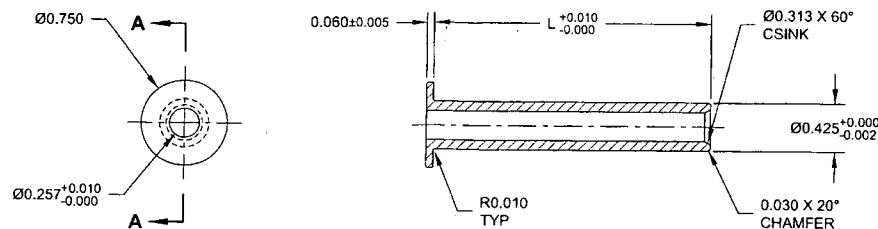
55.462

120217

49.62

7.916

1-79087



# SECTION A-A

## D3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.416	0.07
D3403-3	2.165	0.06
D3403-5	2.440	0.07

RELEASED  
2011-10-31

### NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR  
PER ASTM A582  
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

D	FOR -5, 2.440 WAS 2.500 (PER PAR 11-125)	XDF	11.10.28
C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN	XDF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.10.28		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3403  
REV. D  
SHEET 1 OF 1  
TITLE BUSHING  
SCALE NTS

COPYRIGHT © 2005 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

